

Abstract

The invention relates to a method for producing a double-chamber hollow profile (2, 30), the walls (9, 10, 14, 15, 27, 28) of the chambers (11, 12) being integrally joined to one another. In order to provide a relatively simple way of reliably producing the double-chamber hollow profile (2, 30) it is proposed that a tubular hollow profile blank (1) having a single hollow space (3) be used and that the blank (1) be bent to form two branches (5, 6, 23, 26), which run at least virtually parallel to one another. The blank (1) thus bent is inserted into a internal high pressure forming tool and is expanded into a final shape of the hollow profile (2, 30) by means of a high internal fluid pressure until the opposing walls (9, 10, 27, 28) of the branches (5, 6, 23, 26) bear against one another and the remaining walls (14, 15) bear against the recess cavity of the forming tool.

(according to Fig. 5)